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### INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/24383

A. CLASSIFICATION OF SUBJECT MATTER  IPC(7): B28B 1/00, 3/00, 5/00; C04 33/32. 33/36, 35/64; B29C 47/00; B29D 22/00, 23/00; B32B 1/08, 27/34  US CL: 428/36.91, 474.7; 156/244.11; 264/634  According to International Patent Classification (IPC) or to both national classification and IPC  B. FIELDS SEARCHED  Minimum documentation searched (classification system followed by classification symbols)  U.S.: 428/36.91, 35.7, 36.9, 474.4, 474.7; 156/244.11; 264/634, 464, 477, 629, 512, 514  Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where ap	propriate, of the relevant passages	Relevant to claim No.	
Y	US 5,480,690 A (STENGER et al) 02 January 1996 (02.01.1996), column 2, column 3,			
Y	lines 28-56, column 4, lines 54-67. US 2002/0090472 A1 (SAVIC) 11 July 2002 (11.07.2002), paragraphs [008] - [0015], paragraph [0048].		1-32	
Fustbook	downwants are listed in the continuation of Pay C	See natent family anney		
Further documents are listed in the continuation of Box C. See patent family annex.				
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15 November 2004 (15.11.2004)				
Name and mailing address of the ISA/US  Mail Stop PCT, Attn: ISA/US  Commissioner for Patents  P.O. Box 1450  Alexandria, Virginia 22313-1450  Focsimila No. (703) 305-3230		Authorized officer Michael C. Miggins  Telephone No. (571) 272-1494		

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